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Translated from Japanese by the Ralph McElroy Co., Custom Division  
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Applicant:

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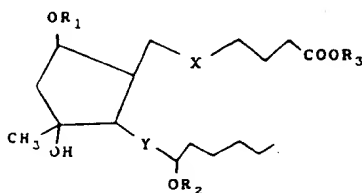
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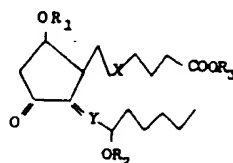
[Amendments have been incorporated in the text.]

### Claim

Method for the manufacture of compounds of the general formula,



(in the formula, x, y, R<sub>1</sub>, R<sub>2</sub>, and R<sub>3</sub> are described as following)  
by reacting the compounds of the general formula,



with Grignard reagents of the general formula  $\text{CH}_3\text{MgHal}$  (Hal represents halogen), wherein in the general formulas, X represents  $\text{-CH}_2\text{CH}_2\text{-}$  or  $\text{cis-CH=CH-}$ ; Y represents  $\text{-CH}_2\text{CH}_2\text{-}$  or  $\text{trans-CH=CH-}$ ;  $\text{R}_1$  and  $\text{R}_2$  represent an acyl group, tetrahydropyranyl group, tetrahydrofuranlyl group or 1-ethoxyethyl group,  $\text{R}_3$  represents lower alkyl group.